

This master specification has been prepared by AMICO, Alabama Metal Industries Corporation to assist design professionals in the preparation of a specification section covering

Section 09 22 36.23
Metal Lath

This specification may be used as the basis for developing either a project specification or an office master specification. Since it has been prepared according to the principles established in the Manual of Practice published by The Construction Specifications Institute (CSI), it may be used in conjunction with most commercially available master specifications systems with minor editing.

Editors Notes:

Have been included to assist the user in editing the section to suit project requirements. These notes are included as hidden text, blue in color and can be revealed or hidden by one of the following methods:

Microsoft Word Users:

From the pull-down menus select TOOLS, then OPTIONS. Under the tab labeled VIEW, select or deselect the HIDDEN TEXT option.

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Hypertext links to the manufacturer's website and to the websites of organizations whose standards are referenced within the text are included to assist in product selection and further research.

Hypertext links are underlined, e.g.: www.amico-lath.com

Optional paragraphs are separated by an "OR" statement, e.g.:

**** OR ****

For additional Information you may choose to these AMICO Links

[AMICO Metal Lath Literature](#)

[LEED Credit Information Link](#)

For personal assistance with this specification please contact:

ALABAMA METAL INDUSTRIES CORPORATION

3245 Fayette Avenue

Birmingham, AL 35208

Telephone 800/366-2642

Fred Mayer (direct) 205/783-6224 or email fmayer@gibraltar1.com



Section 09 22 36.23
Metal Lath

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. All materials, equipment, accoutrements, trained project management and labor skilled to install expanded metal lath for portland cement plaster for [interior] [and] [exterior] applications required for this project.

1.02 SECTION DOES NOT INCLUDE

- A. This section does not include fire resistant ratings, sound control, and thickness of plaster or stucco.
- B. Section 05 40 00 Metal framing, furring and ceiling suspension systems for lathing
- C. Section 09 22 00 Supports for Plaster and Gypsum Board

1.03 RELATED SECTIONS

- A. Section 01 00 00 - General Requirements
- B. Section 01 35 00 - LEED Requirements
- C. Section 09 24 00 - Portland Cement Plaster
- D. Section 05 40 00 - Cold-Formed Metal Framing
- E. Section 01 60 00 - Rough Carpentry
- F. Section 07 20 00 - Insulation
- G. Section 07 60 00 - Flashing
- H. Section 07 90 00 - Joint Sealants
- I. Section 09 06 00 - Schedule for Finishes
- J. Section 06 16 00 - Sheathing
- K. Section 07 26 00 - Vapor Retarders
- L. Section 09 20 00 - Lath and Plaster
- M. Section 09 23 00 - Gypsum Plaster
- N. Section 09 24 00 - Portland Cement Plastering
- O. Section 09 26 13 - Veneer Plaster
- P. Section 09 29 00 - Gypsum Board
- Q. Section 09 30 00 - Tile Wall Finishes

1.04 SHOW ON THE DRAWINGS

- A. Location and extent of plastering
- B. Type(s) and spacing of supports
- C. Type(s) of plaster and location
- D. Location of expansion and control joints
- E. Fire resistance rating(s), where applicable
- F. Sound transmission class (STC) rating(s), where applicable

1.05 REFERENCES ASTM website link www.astm.org

- A. ASTM C 11 - Standard Terminology Relating to Gypsum and Related Building Materials and Systems
- B. ASTM A 641 - Standard Specification for Zinc-Coated Carbon Steel Wire
- C. ASTM A 653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized)
- D. ASTM B69 - Standard Specification for Rolled Zinc
- E. ASTM C 841 - Standard Specification for Installation of Interior Lathing and Furring
- F. ASTM C 847 - Standard Specification for Metal Lath
- G. ASTM C 926 - Specification for Application of Portland Cement-Based Plaster
- H. ASTM C 954 - Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. to 0.112 in. in Thickness
- I. ASTM C 1002 - Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- J. ASTM C 1063 - Standard Specification for Installation of Lathing and Furring for Portland Cement-Based Plaster
- K. ICC – International Code Council ICC website link www.iccsafe.org
- L. Chapter 25 - International Building Code
- M. Federal Specification -UU-B-790a; Moisture Resistant Building Papers; Type 1, Grade 2, Style 2
- N. Federal Specification - FF-N-105-B; Nails and Wire Staples
- O. Federal Specification - FS QQ-W-461H; Carbon Steel Wire

- P. NAAMA – Standard ML/SFA 920
- Q. UNDERWRITERS LABORATORIES (UL) UL Fire Resistance (2009) Fire Resistance Directory UL website link www.ul.com

1.06 PERFORMANCE REQUIREMENTS

- A. Design and install framing and lath to limit deflection to the following:
 - 1. Maximum Deflection of Vertical Assemblies: 1:360 under lateral point load of 100 lbs
--OR--
 - 2. Maximum Deflection of Horizontal Assemblies: 1:240 deflection under dead loads.
- B. Materials shall meet Buy American Procurement
- C. Installation shall be completed by the manufacturer's Certified and Approved Installer
- D. Installation company shall be licensed, bonded and insured
- E. Metal lath shall have a minimum zinc coating of G60 in accordance with ASTM A 653

1.07 SUBMITTALS

- A. Refer to Section 01 33 00 – Administrative Requirements, for submittal procedures
- B. Metal lath submittal shall include the manufacturer's certification that the lath meets or exceeds the specified weight per ASTM C 847 for U.S. or Canadian nominal weights respectively. **Note: Canadian standards allow some additional "in between" weights for flat and ribbed lath**
- C. Provide data sheets on metal lath and accessories required for this project material specifications, and finish prior to ordering
- D. Provide manufacturer's product literature and ICC-ESR report prior to ordering
- E. Provide manufacturer's LEED Literature prior to ordering if applicable.
 - 1. **MR Credits 2.1 and 2.2 – Construction Waste Management: Divert construction and demolition debris from disposal in landfills and incinerators.**
 - 2. **With the majority of AMICO products being produced from Steel, any construction waste generated can and should be included in your construction waste management plan.**
 - 3. **MR Credits 4.1 and 4.2 – Recycled Content: Increase demand for building products that incorporate recycled content materials, thereby reducing impacts resulting from extraction and processing of virgin materials.**
 - 4. **With the majority of AMICO products being produced from North America 's most recycled material, steel, MR Credits 4.1 or 4.2 can be easily achieved.**
 - 5. **MR Credits 5.1 and 5.2 – Regional Materials: Increase demand for building materials and products that have been extracted, harvested or recovered, as well as manufactured, within 500 miles of the project site.**
 - 6. **AMICO's 11 manufacturing facilities are strategically placed across North America and purchase raw materials from vendors in close proximity to these locations. MR Credits 5.1 or 5.2 can be obtained in most instances**

1.08 QUALITY ASSURANCE

- A. See Section 01 40 00 – Quality Requirements, for quality assurance
- B. All lath pallets and individual bundles of lath shall be identified with the weight of the lath, the name of the manufacturer and country of origin and the manufacturers ICC-ERS Number.
- C. Installation method and materials shall meet the established guidelines set forth by ASTM and as noted above in Section 1.03 as well as any prevailing local codes and accepted practices.
- D. Wall assembly fire-resistance rating [] hour(s). **Add fire-resistance rating in hours**

1.09 DELIVERY, STORAGE AND HANDLING

- A. Materials shall be stored in a clean dry location, stacked level and off the ground with proper ventilation to avoid damage from moisture. Materials shall be protected against damage from direct sunlight, weather, vandalism, and theft. In the event of freight damage, note freight bill and contact manufacturer immediately.
- B. Paper backed metal lath shall be carefully delivered, stored, handled and erected to prevent puncture and or removal of paper.

1.10 PACKAGING

- A. All lath pallets and individual bundles of lath shall be identified with the weight of the lath, the name of the manufacturer and country of origin and the manufacturers ICC-ESR Number.

PART 2 PRODUCTS

2.01 Metal Plaster Bases

- A. Provide the type(s) and weight(s) as required for the type and spacing of supports shown for the kind

of plaster indicated as specified and manufactured to ASTM C 847; meeting all specifications, codes, to suit the application, comply with the deflection criteria, and framing spacing by Alabama Metal Industries Corporation, AMICO, Birmingham, AL; Telephone 800/366-2642; www.amico-lath.com
Verify with the stucco manufacturer as to what lath/square yard weight is required by their specification or warranty requirements. Self-Furred Lath shall be used on solid substrates.

Not all plaster base weights are recommended for all applications.

Consult Table 1 in ASTM C926 as a guide for thickness for two-coat and three-coat work.

Consult Table 2 in ASTM C1063 and Table 1 in ASTM C841 to determine the type and weight of the metal lath based on the type and spacing of the support system shown on the project drawings.

Consult Table 3 in ASTM C1063 for the proper types and weights of metal plaster bases and the corresponding maximum permissible spacing of supports

2.5 lbs. /sq. yd. - primarily used as a substrate for exterior architectural and ornamental plaster or portland cement stucco generally 5/8 inch - 7/8 inch thick.

3.4 lbs. /sq. yd. - commonly used for two-coat and three-coat exterior stucco wall, flat ceilings and soffit applications generally 5/8 inch - 7/8 inch thick.

NOTE:

1.75 lbs. /sq. yd. – is not mentioned as an acceptable plaster base in this sections since it is not referenced in ASTM C847 or C1063. 1.75 lb. per square yard lath is primarily used as the substrate one-coat exterior stucco systems with a stucco thickness generally 3/8 inch-1/2 inch thick and for interior ceramic tile applications.

For Portland Cement-Based Plaster (Exterior Stucco)

- B. ASTM C 1063, galvanized steel G60 [AMICO Diamond Mesh] [AMICO Self-Furred Dimple Diamond Mesh] [AMICO Self-Furred V-Groove Diamond Mesh] [AMICO 1/8-inch Flat Rib] [AMICO 3/8-inch High Rib] metal lath weighing not less than [2.5] [3.4] pounds per square yard.

For Gypsum Plaster (Interior Plaster)

- C. ASTM C841 and ASTM C842, galvanized steel G60 AMICO Diamond Mesh for vertical wall applications.
- D. ASTM C841 and ASTM C842, galvanized steel G60 AMICO [AMICO 1/8-inch Flat Rib] [AMICO 3/8-inch High Rib] metal lath weighing not less than [2.5] pounds per square yard for horizontal surfaces.

AMICO Tilath® Paper Backed Lath galvanized G60

NOTE: Specify "Moderate water-vapor Resistant" where moisture protection or use of vapor barrier is required. Provide metal plastering base with paper backing. Reference Paragraph 2.03 MOISTURE BARRIER PAPER Part D for use with paper backed lath.

Stainless Steel Plastering Base

NOTE: Specify stainless steel plastering base for all exterior plastering and for plastering interior areas subject to high moisture or corrosive environments.

- E. Provide stainless steel [grade 304] [grade 316] [AMICO Diamond Mesh] [AMICO Self-Furred Dimple Diamond Mesh] [for exterior plastering work] [and] [for plastering room(s) [] [in all locations] metal lath weighing not less than [1.75] [2.5] [3.4] pounds per square yard.

Gypsum Lath

NOTE: Specify only for interior gypsum plastering work in relatively large, flat areas. Do not use for curved areas or areas subject to high moisture conditions.

- F. ASTM C1063, galvanized steel G60 [AMICO Diamond Mesh]

Ceiling or Horizontal Soffit Applications

- G. ASTM C1063. Provide galvanized G60 [AMICO Diamond Mesh] [AMICO 1/8" Flat Rib]

Spray Applied Stucco (Specific to the West Coast U.S.)

- H. ASTM C1063 Provide galvanized G60 metal AMICO Paper Backed Spray Lath [AMICO Paper Backed Spray Lath V-Rib 2.75] [AMICO Paper Backed Spray Lath Flat 1/8-inch Rib 2.75] [AMICO Paper Backed Spray Lath Flat 1/8-inch Rib 3.4] pounds per square yard.

2.02 FASTENERS FOR LATH ATTACHMENT

- A. Lath of the required type and weight shall be attached to vertical and or horizontal framing members spaced in accordance with ASTM C1063 Table 3. Acceptable fasteners shall be spaced no more than 7-inches apart along the framing members. Rib typed lath shall be attached at each rib.
- B. Acceptable fastener types and spacing can vary by code depending upon wall construction, lathing

and thickness of plaster.

- C. Nails, screws or staples used to secure lath to the framing members shall meet the requirements of ASTM C1063.

2.03 ACCESSORIES

A. General

1. All accessories shall meet specifications, codes and to suit the application by Alabama Metal Industries Corporation, AMICO, Birmingham, Alabama; Telephone 800/366-2642.
2. The accessory ground shall be selected to properly permit the specified and consistent plaster thickness.
3. [zinc alloy] [or] [PVC / vinyl] [or] [stainless steel] shall be used if trim accessories are exposed to high salt or other corrosive environments.

B. Stress and Edge Related Reinforcement

1. AMICO Striplath [4-inch wide] [6-inch wide] factory formed reinforcement strips of lathing material [for corners of doors and windows](#) [galvanized] [stainless steel]
2. AMICO Cornalath [2-inch x 2-inch] [3-inch x3-inch] factory formed reinforcement material [for corners and wall ceiling intersections](#) [galvanized steel]
3. AMICO Corner Bead AMICO X-1[galvanized steel] [zinc alloy] [vinyl] [stainless steel grade 304]
4. AMICO X-2 Reinforced Corner Bead [galvanized steel] [zinc alloy]
5. AMICO Wire Corners [\(primarily a west coast U.S. product\)](#) [zinc coated wire]
6. AMICO X-66 Casing Bead [\(primarily an east coast U.S. product utilizing an expanded metal flange\)](#) galvanized steel [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] [1-inch] [1-1/4 inch] [1-1/2 inch] ground
7. AMICO N-66 Casing Bead [\(primarily a west coast U.S. product utilizing a solid metal flange\)](#) galvanized steel [3/8-inch] [1/2-inch] [3/4-inch] [7/8-inch] [1-inch] ground
8. AMICO Casing Bead Vinyl [1/4-inch] [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] [1-inch] [1-1/4 inch] [1-1/2 inch] ground [standard] [arched]
9. AMICO Casing Bead Vinyl [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] [1-inch] [1-1/4 inch] [1-1/2 inch] ground [angled] [chamfered] [bull nose]

C. Stress Relief Expansion and Control Joints

1. AMICO Control Joints [control the less extreme thermal and normal shrinkage in cement plaster installed in wall](#) [galvanized steel] [vinyl] [zinc alloy] [stainless steel] [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] ground
2. AMICO Expansion Joints [break the substrate and is designed to control structural or seismic stresses](#) [galvanized steel] [vinyl] [zinc alloy] [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] ground

D. Moisture Relief

1. AMICO Vinyl Soffit Vents [are a 3-pc attic vent that also allows for expansion and contraction](#)
 - a. Vent open area in square inches per lineal foot of [xx square inches] [yy square inches] [zz square inches]
 - b. The ground shall be [3/8-inch] [1/2-inch] [3/4-inch] [7/8-inch]
2. AMICO Foundation Weep Screeds galvanized steel [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] [1-3/8 inch] [1-1/2 inch] ground
3. AMICO Foundation Weep Screeds zinc alloy [7/8-inch] ground
4. AMICO Foundation Weep Screeds vinyl [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] ground
5. AMICO Weep Screed Extended Leg vinyl [1/2-inch] [7/8-inch] ground
6. AMICO Mid-Wall Weep Screed [allows for moisture to escape and allows for movement between dissimilar materials](#) vinyl [1/2-inch] [5/8-inch] ground
7. Horizontal Drip Screed vinyl [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] ground
8. AMICO Roof Drip Edge vinyl

E. Architectural Effects

1. AMICO Banding Beads Vinyl [1/2-inch] [3/4-inch] ground [or] [3/4-inch] [1-inch] [1-1/2 inch] [wide band] [lap-siding band] [angled band]
2. AMICO Reveals Vinyl [1/4-inch] [3/8-inch] [1/2-inch] [5/8-inch] [3/4-inch] [7/8-inch] ground with [1/2-inch] [3/4-inch] [1-inch] [1-1/2 inch] [2-inch] [3-inch] wide reveal
3. AMICO Angled Reveals Vinyl [5/8-inch] [3/4-inch] [7/8-inch] ground and [1-inch] [1-1/2 inch] [2-inch] wide reveal
4. AMICO Chamfered Reveals Vinyl [5/8-inch] [3/4-inch] [7/8-inch] ground and [1-inch, 1-1/2 inch, 2-inch] reveal
5. AMICO Bull Nose Reveals Vinyl [5/8-inch, 3/4-inch, 7/8-inch] ground and [1-inch] [1-1/2 inch] [2-inch] wide reveal

F. FASTENERS FOR ACCESSORY ATTACHMENT

1. Install in accordance with [ASTM C1063 for exterior stucco work] [and] [or] [ASTM C841 for interior gypsum plaster work].
2. Any plaster or stucco installation requiring a combination of metal lathing materials that includes stainless steel shall utilize the appropriate fastener made from stainless steel.

2.04 MOISTURE BARRIER PAPER

- A. Grade D, Water-vapor permeable; Type 1 Barrier Paper; Style 2 paper [uncreped, not reinforced, and shall be saturated or infused with asphalt on both sides,] [30 minute] [60 minute], per Federal Specification - UU-B-790a, UBC Standard 14-1.
- B. Apply 2 layers of Grade D Asphalt Paper or pre-approved equivalent, to the substrate receiving stucco. As an option 1 these layers of Grade D paper can be replaced by installing Tilath® paper-backed metal lath.
- C. Flashing materials around rough wall openings shall be a reinforced coated vapor-barrier, sheet metal, PVC plastic or other approved membrane. THE APPLICATION OF THE FLASHING IS NOT THE RESPONSIBILITY OF THE STUCCO CONTRACTOR AND THEREFORE SHALL BE COORDINATED WITH ALL TRADES.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that framing, furring and accessories are securely attached and of proper sizes and spacing necessary to provide a suitable substrate to receive lath. Do not proceed with work until framing, furring and accessories are acceptable to the owner's representative for application of lath.
- C. When installing a stucco system over sheathing verify sheathing has a 1/8-inch gap on all edges of every sheet to allow for expansion.
- D. Do not begin work unless all unsatisfactory conditions are resolved.

3.02 LATH INSTALLATION – GENERAL GUIDELINES *per ASTM C1063 metal lath is installed in a shiplap manner beginning at the base of a wall and working up the wall. Sheets shall be installed with the long length of the sheet perpendicular to the vertical framing. Stagger the joints of the lath on the wall surface similar to a brick pattern in order to stagger the vertical butt joints.*

- A. Install lath and furring for plaster Install[where indicated][on wood or metal studding, furring, joists, rafters and similar framing members for plastered walls, partitions, ceilings, and soffits] work in accordance with ASTM C1063
- B. Apply metal lath taut and smooth with long dimension perpendicular to supports.
- C. End joints shall be staggered.
- D. Lap ends and sides a minimum 2-inches on all sides of each sheet. Secure laps with tie wire a minimum of 9-inches on center at ends and edges occurring between framing members.
- E. When installing paper backed lath insure end and side laps occur with paper to paper and metal to metal to ensure full embedment of plaster.
- I. Place Striplath diagonally at corners of lathed openings. Secure rigidly in place.
- J. Fasteners shall be driven into the framing members 3/4-inch and engage at least three strands to secure the lath to the framing members. Spacing of the fasteners shall be a maximum of 6-inches on center vertically along the framing member.
- K. Review areas for potential conflicts, coordinate layout and support provisions for interfacing work.
- L. Maintain work areas at a minimum temperature of 13 degrees C (55 degrees F) for not less than one week prior to application of plaster, during application of plaster and until plaster is completely dry.
- M. Sufficient ventilation shall be provided to remove excess water given off through the drying process.

3.03 LATH INSTALLATION FOR STRUCTURE EXTERIOR FRAMED VERTICAL SURFACES, (WALLS) *per ASTM C1063*

- A. Install framing for metal lath and lath trims plumb, square, true to line, and with connections securely fastened, according to the design requirements and the requirements of this Section.
- B. For exterior applications install weather barrier paper in a shiplap method with horizontal joints lapped a minimum of 2-inches and vertical joints lapped a minimum of 6-inches. Weather barrier shall be free of holes and tears except for those made by fasteners.
- C. Attach self-furred metal to framing with care to maintain the furring space for maximum plaster embedment.
- D. Install metal lath perpendicular to supports with fasteners spaced 7-inches on center
- E. Stucco control joints shall be installed where the structures expansion joints occur

3.04 LATH INSTALLATION TO MASONRY SURFACES [per ASTM 1063](#)

- A. Install self-furred metal lath to masonry surfaces with attachments spaced not more than 16-inches on center horizontally across the sheet and 7-inches on center vertically across the width of the sheet.
- B. Attach self-furred lath at furring points with a combination of combination of power or powder actuated fasteners and 3/4-inch hardened concrete stub nails as defined in ASTM C1063.

3.05 LATH INSTALLATION TO HORIZONTAL SURFACES [per ASTM 1063](#)

- A. Unrestrained Ceilings per ASTM C841 Furred or suspended ceilings constructed with [gypsum plaster and larger than 2,500 square feet in area or with any dimension exceeding 50 feet ([interior plaster application](#))] [or] [portland cement-based plaster ([exterior stucco application](#))] must be unrestrained. Isolate ceiling lath and plaster from ceiling intersecting vertical surfaces with casing beads, control joints, or similar devices designed to keep the ceiling isolated from the adjacent vertical surfaces (walls, partitions, beams, and columns). Do not use corner reinforcement at the internal angle between the ceiling and the vertical surfaces.
- B. Staples are not allowed for ceiling applications.

3.06 INSTALLATION OF STUCCO ACCESSORIES

A. General

- 1. Install accessories first, lath shall be installed over the accessories.
- 2. Install accessory sections assuring accurate alignment.
- 3. Install accessories to ensure a consistent even moisture resistant surface.
- 4. Install longest lengths of accessories. A minimum continuous section (length) of 7 feet is recommended. No termination of a section within 24 inches of an intersection, with the exception of pre-manufactured trim accessory joint intersections.
- 5. The water resistant barrier must continue unbroken behind the trim accessory joints in both vertical and horizontal directions.
- 6. Choose casing beads, expansion and or control joints to the specified ground of the stucco system, based on the number of coats, that is, scratch, brown and finish.
- 7. Set corner bead to the specified ground height to match the other accessories.
- 8. It is recommended to install vertical running accessories continuously and horizontally running accessories to abut or break at vertical accessories.
- 9. When butting accessories do not overlap. Miter all corners.

B. Expansion / Control Joints

- 1. Expansion and control joints shall be attached directly to the structural substrate with the metal lath terminating and wire tied to the top of the flange portion to permit movement. Create breaks in the lath that bridge over dissimilar surfaces and expansion joints in a structure.
- 2. Control joints shall be installed in walls to define areas not more than 144 square feet and areas in ceilings not more than 100 square feet with a maximum distance between control joints not to exceed 18 lineal feet or a ration of length to width of 2½ :1.
- 3. Stucco control joints shall be installed where the structures expansion joints occur.
- 4. Control joints when occurring shall be butt joined and set in sealant.
- 5. Lath shall be terminated and tied at each control joint.
- 6. Accessory joints should be strategically placed at points where building movement is anticipated; [Wall penetrations] [Structural plate lines] [Juncture of dissimilar materials] [Existing construction joints in structure] [Columns] [Cantilevered elements].
- 3. Reveals and banding bead accessories are not to be considered as expansion or control joints.
- 4. The metal accessories should be set in sealant prior to stucco application; control joints to be set into a bed of sealant. The sealant shall be applied at all exterior corners, all interior corners, all butt ends, i.e., all joints in the metal lath.

C. Corner Beads

- 1. Corner beads shall protect external corners and determine the ground for plaster thickness.

D. Casing Beads

- 1. Install casing beads at locations where plaster terminates against other materials separating structural from non-structural elements.

E. Weep Screeds

- 1. The #7 FHA flange shall be installed over the first layer on substrate and under the second layer of Grade D paper, running the paper down the 3.5" flange.

END OF SECTION